

Life Fitness 9100 Series Heartrate and Telemetry Equipped Treadmills

How To...REMOVE AND REPLACE THE POWER BOX

Tools Required: Standard screwdriver, hex key wrench set, wire cutting tool

Step 1

Turn the power OFF at the switch and by unplugging the unit at the electrical outlet.

Step 2

Remove the four SCREWS securing the MOTOR COVER in place and set the COVER aside.

Step 3 (Figure 1)

Pull out the two RUBBER MOUNTING NUTS holding the FRONT PROTECTOR SHIELD in position and remove it from the machine.

Step 4 (Figure 1)

Remove the four SCREWS securing the FRONT COVER in place.

Step 5

Remove the TRANSFORMER (See "How To...").

Step 6

Unplug the three CONNECTORS and cut any WIRE TIES securing the POWER BOX WIRE HARNESS to the machine FRAME.

Step 7 (Figure 2)

Remove the two SCREWS and WASHERS securing the worn POWER BOX to the FRAME and replace it with the new POWER BOX.

NOTE: BE SURE TO REPLACE ALL WIRE TIES TO SECURE THE WIRE HARNESSES IN THEIR ORIGINAL POSITIONS.

Step 8

Reverse Steps 1 through 7 to return all parts to their proper position.